

# 3-IN-1 **SURFACE PREPARATION SYSTEM**



without waste

## PREPARE

for better adhesion

REMOVE with precision

The PLIONYX Surface Preparation System quickly and efficiently cleans contaminants, prepares surfaces for adhesion, and removes coatings and sealants without damaging the substrate.

#### **MOBILE**





- Solvent-free process eliminates negative environmental impact
- Replaces abrasive blasting, grinding and chemical baths
- No tedious clean up or costly disposal of blast media, sanding, or debris



- No dangerous light emissions or fumes
- Hand-held, ergonomic precision pen
- Light-weight pen enables significantly longer usage without fatigue
- No vibrational impact on operators

AND LOWER COSTS

- Save on the purchase and disposal of various media and solvents
- Lower capital investment and reduce revenue lost to downtime
- No time intensive tarping or containment set-up or tear down



FASY TO USE

- Demonstrated over 90% labor savings compared to traditional methods
- Deploys in less than 5 minutes
- Simple to operate; no adjustments

# **UNIQUE ADVANTAGES**

- Causes no metallurgical or mechanical changes or damage to the underlying surface
- The plasma plume flows into cracks & crevices and wraps around complex surfaces like bolt threads
- Treated surfaces are prepared and ready for immediate use and/or re-coating with measurably better adhesion qualities
- Light-weight and easy to deploy; provides users with flexibility and is perfect for field applications
- Reduces negative environmental impact by eliminating the flow of toxic spent materials into landfills
- Robust design for demanding industrial environments

### **INDUSTRIES**

Aerospace / Automotive / Defense & Military / Corrosion Control Converting / Industrial Maintenance / Machine Rebuilding & Repair Metal Fabrication / Nondestructive Inspection & Testing (NDI/NDT) Oil, Gas & Energy / Plastics & Rubber Molding





AMPP SP21523 is the standard for use of atmospheric plasma coating removal and surface preparation.



## **Product Specifications**



ELECTRICAL SPECIFICATIONS	240 VAC MODEL	480 VAC MODEL
Input Voltage	208-240 VAC, 50-60 Hz, single-phase	440-480 VAC, 50-60 Hz, three-phase
Input Current	18 amps, CE-14.5 amps	6 amps
Default Plug Type (NEMA)	L6-30	L16-30
Optional Plug Types (NEMA)	L6-20; L14-20; L14-30	L15-30 3-phase
Device EMC Status	Class A Group 2	
Applicable CE Standards	EN/IEC 61326-1:2013; EN/IEC 60974-10; EN/IEC 60974-1	
Degree of Protection	IP 52	

MECHANICAL SPECIFICATIONS	IMPERIAL	METRIC
Dimensions	16.6 in x 14.5 in × 7 in	42.16 cm x 36.83 cm x 18 cm
Weight	28 lbs	9.98 kg
Plasma Cable Length	20 ft	6.1 meters
OPERATING PARAMETERS		
Operating Temperatures	14° F to 115° F	-10° C to 46° C
Operating Humidity	< 95%, non-condensing	
Elevation	< 10,000 ft	< 3,000 meters
Operating Sound Level	~90 dBa	
Input Compressed Air Pressure	80-100 psi	550 kPa-690 kPa, 5-7 bar
Rated Pressure	120 psi	827 kPa, 8 bar
Optimal Input Compressed Air Flow	3.5 CFM	99 SLM

- Hand-held or Robotic Pen
- Grounding Cord With Clamp
- 20 ft. Pen Connector Cable
- Power Cord C19 to NEMA L6-30
- · Operating Manual

**Duty Cycle** 



#### **CONSUMABLES** (SOLD SEPERATEDLY)

- Replacement Nozzle Kit
- Replacement Plasma Electrode

### COATINGS REMOVED

- Acrylics
- Alkyds
- Latex
- Epoxies
- Polyurethanes
- Polyesters
- · Powder Coats
- Silicone / Polysiloxanes
- Polyurea
- Coal-Tar Epoxy
- Ultra High Solids
- E-Coat

# • Elastomeric

100%

SEALANTS REMOVED

- Caulking
- Polysulfide
- Polyether
- Butyls
- · Acrylics
- Rubber
- Silicones
- Polyurethane
- Oil
- Grease
- Tape(s)

- Steel Alloys
- · Cast Iron
- Aluminum Alloys

SUBSTRATES TREATED

- Titanium Alloys
- Plastics
- · Carbon Fiber
- GRP / Fiberglass
- · Composites
- Concrete
- Masonry, Brick
- Ceramics

...AND MORE







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